

**IN THE UNITED STATES DISTRICT COURT FOR THE  
WESTERN DISTRICT OF MISSOURI  
SOUTHERN DIVISION**

UNITED STATES OF AMERICA, )  
                                  )  
                                  )  
Plaintiff,                    )  
                                  )  
                                  )  
vs.                            )                                    No. 07-03049-01-CR-S-ODS  
                                  )  
                                  )  
STEVEN PENDERGRASS,        )  
                                  )  
                                  )  
Defendant.                    )

**ACCEPTANCE OF PLEA OF GUILTY AND  
ADJUDICATION OF GUILT**

Pursuant to the Report and Recommendation of the United States Magistrate Judge, to which there has been no timely objection, the plea of guilty of the Defendant to the One-Count Indictment filed on May 16, 2007, is now Accepted and the Defendant is Adjudged Guilty of such offense. Sentencing will be set by subsequent Order of the Court.

/s/ Ortrie D. Smith  
**ORTRIE D. SMITH**  
**UNITED STATES DISTRICT JUDGE**

Date: November 21, 2007